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STROJNÍCKA FAKULTA
Katedra technologického inžinierstva

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STASZICA W KRAKOWIE
Wydział Odlewnictwa

VŠB-TECHNICKÁ UNIVERZITA OSTRAVA
FAKULTA MATERIÁLOVĚ-TECHNOLOGICKÁ
Katedra metalurgických technologií



Zborník abstraktov

**z XXXI. medzinárodnej vedeckej konferencie
slovenských, českých a poľských zlievačov**



**Katedra
technologického
inžinierstva**
Strojnická fakulta
Žilinská univerzita



ŽILINSKÁ UNIVERZITA V ŽILINE
Strojnická
fakulta

**VŠB TECHNICKÁ
UNIVERZITA
OSTRAVA**

**FAKULTA
MATERIÁLOVĚ
TECHNOLOGICKÁ**



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PROGRAM

02.04. 2025 - Streda

12:00 – 15:00	Registrácia účastníkov
13:00 – 14:00	Obed
14:15 – 14:45	Zahájenie konferencie
15:00 – 16:00	Plenárna sekcia
16:00 – 16:15	Prestávka - Coffee break
16:15 – 18:40	Sekcia I
17:30 – 17:40	Prestávka - Coffee break
19.30 – 24:00	Spoločenský večer

03.04. 2025 - Štvrtok

9:00 – 12:00	Sekcia II
9:00 – 12:00	Sekcia III
10:15 – 10:30	Prestávka - Coffee break
12:00 – 13:00	Obed
13:00 – 16:30	Výlet: Plavba na pltiach
	Wellness
16.30 – 17.00	Prestávka - Coffee break
18.30 – 24:00	Pivný večer

04.04. 2025 - Piatok

9,00 - 10,15	Sekcia IV
10.45 – 11.00	Slávnostné ukončenie konferencie

OBSAH ABSTRAKTOV

ANALYSIS OF THE POSSIBILITIES OF USING COATINGS TO IMPROVE THE PERFORMANCE PROPERTIES OF MAGNESIUM ALLOY CASTINGS

M. Mróz, S. Olszewska 9

THE INFLUENCE OF MICROSTRUCTURE MODIFICATION OF ALSI ALLOY USING FSP ON MATERIAL PROPERTIES

M. Radoń, B. Kupiec10

ANALÝZA ÚNAVOVÝCH VLASTNOSTÍ AUSTENITICKÝCH LIATIN S GULÔČKOVÝM GRAFITOM

A. Vaško 11

ANALÝZA TVRDONÁVARU VYHOTOVENÉHO TECHNOLOGIOU ZVÁRANIA TIG

R. Koňár 12

HODNOTENIE KORÓZNEJ ODOLNOSTI NÁVAROV MERANÍM INTERMETALICKÝCH FÁZ

J. Brezinová, J. Viňáš, J. Brezina..... 13

MATRIX REPLICA METHOD IN DIAGNOSIS – STEREOLOGICAL PARAMETERS AND IMAGE ANALYSIS FOR MATERIAL CONDITION ASSESSMENT

J. Kasińska, P. Malinowski 14

INFLUENCE OF THERMAL CONDITIONS DURING PLASTER MOLD CASTING ON THE PROPERTIES OF AlSi10Mg ALLOY

K. Miczková 15

SPRAWNOŚĆ CIEPLNA SPAWANIA LASEROWEGO STALI ARMOX

A. Trytek, M. Tupaj, M. Surowaniec, J. Czaja, M. Mucha 16

UDRŽITELNOST VE VÝROBĚ JADER A FOREM

J. Beňo, R. Opačtý 17

MOULD TEMPERATURE STABILITY ANALYSIS BASED ON HPDC DIE CASTING DESIGN	
M. Brzeziński, J. Wiśniowski	18
OPTIMISING SECONDARY A356 ALLOY: INFLUENCE OF FE AND MN ON MICROSTRUCTURE AND PROPERTIES	
Z. Šurdová, E. Tillová, M. Mikolajčík	19
MICROSTRUCTURE AND MECHANICAL PROPERTIES OF VARIOUS ALZN10SI8MG ALLOY MELTS WITH HIGH IRON CONTENT	
M. Mikolajčík, E. Tillová, J. Sanchez, Z.Šurdová.....	20
TIN IN SPHEROIDAL GRAPHITE CAST IRON: FRIEND OR FOE OF AUTOMOTIVE CASTINGS?	
B. Cygan, M. Górny, T. Tokarski.....	21
ENVIRONMENTALLY FRIENDLY FOUNDRY MOLDING SANDS AS A PART OF GREEN DEAL POLICY	
K. Major-Gabryś.....	22
SELECTION OF CHEMICALLY CURED MOLDING SANDS' WITH INORGANIC BINDERS DEDICATED TO 3D SAND PRINTING	
D. Halejcio, K. Major-Gabryś.....	24
OPTIMISATION OF THE HIGH PRESSURE DIE-CASTING PROCESS TO REDUCE POROSITY – COSTS	
J. Białoń , J. Piwowońska, P. Dudek, W.Walczak.....	26
OPTIMIZATION OF THE HIGH PRESSURE DIE-CASTING PROCESS TO REDUCE POROSITY – PROPERTIES	
J. Piwowońska, J. Białoń, P. Dudek, W. Walczak.....	27
INFLUENCE OF GRAPHITE SHAPE AND DISTRIBUTION ON GREY IRON'S PHYSICAL AND MECHANICAL PROPERTIES	
R. Jelínek, V. Kaňa, A. Záděra, M. Kaňera.....	28

THE USE OF RECLAIMED FURFURYL RESIN-BONDED MOULDING SANDS TO MAKE CERAMIC LAYERD MOULDS

J. Kamińska, M. Angrecki.....29

EFFECT OF LPIC TECHNOLOGY ON MECHANICAL PROPERTIES OF DUCTILE IRON CASTING

A. Herman, A. Kříž, V. Novák, M. Jarkovský..... 30

INFLUENCE OF GRAPHITE SHAPE AND DISTRIBUTION ON GREY IRON'S PHYSICAL AND MECHANICAL PROPERTIES

R. Jelinek, V. Kaňa, A. Záděra, M. Kaňera..... 30

DENTAL IMPLANTS PRODUCED BY MG-ALLOY INFILTRATION OF CERAMIC SCAFFOLDS

A. Dmitruk, K. Naplocha, S. Chen, J. Wang, N. Łobacz-Raźny..... 31

FOUNDRY DUST - ALTERNATIVE ADDITIVE FOR GREEN SAND MIXTURES

Š. Kielar..... 32

THE PROBLEM OF CHUNKY GRAPHITE FORMATION IN CAST IRON WITH INCREASED SILICON CONTENT

V. Kaňa, V. Pernica, A. Záděra, K- Myška, D. Paták..... 33

CORROSION TESTING OF CAST HYPER DUPLEX STAINLESS STEEL A890 7A AND COMPARISON WITH SELECTED ALLOYS

M. Kaňera, R. Jelinek, V. Krutiš, Z. Kuzma, O. Trkola..... 34

FLUIDITY ASPECTS OF THIN-WALLED AL CASTINGS IN THE INVESTMENT CASTING TECHNOLOGY

V. Krutiš, R. Stěpán, V. Kaňa , R. Jelinek, P. Bořil.....35

POSSIBILITY OF USING HIGH TEMPERATURE RESISTANT RESIN FOR THE PRODUCTION OF VULCANIZATION MOULDS FOR SPIN CASTING

M. Geryk.....36

INFLUENCE OF HPDC PROCESS PARAMETERS ON THE INTERNAL HOMOGENEITY OF CASTINGS FOR EC ELECTRIC MOTORS

M. Matejka, R. Podprocká.....37

THE USE OF LANTHANUM AS A CRUCIAL ALLOYING ELEMENT IN ALLOYS FOR THE DEVELOPMENT OF SUSTAINABLE ENERGY

M. Radkovský, K. Miczková.....38

APPLYING INVESTMENT CASTING TECHNIQUE FOR MANUFACTURING THIN WALL ALUMINIUM STRUCTURES DEDICATED FOR HEAT TRANSFER ENHANCEMENT IN LATENT THERMAL ENERGY STORAGE

J. Grzęda, A. Dmitruk, K. Naplocha.....39

BINDER JETTING SAND PRINTING – RE-USING OF LOOSE SAND AND THERMAL-MECHANICAL RECYCLING OF SAND MOULDS FOR LACK OF WASTE

D. R. Gruszka, M. Skrzyński, R. Dańko, A. Kmita.....40

OPTIMISATION OF THE CHEMICAL COMPOSITION OF CAST IRON FOR HIGH WEAR RESISTANCE

M. Kawalec, A. Trela-Przybyło, M. Skurzak, M. Górny.....41

DESIGN OF METHODOLOGY FOR STATIC AND DYNAMIC TESTS OF HYBRID CASTINGS AND THEIR COMPONENTS

M. Medňanský, M. Brůna, M. Kuriš, P. Oslanec.....42

VPLYV NIÓBU NA MECHANICKÉ A FYZIKÁLNE VLASTNOSTI HLINÍKOVEJ ZLIATINY ALSI5CU2MG

M. Sýkorová, D. Bolibruchová, M. Matejka.....43

EFFECT OF HEAT TREATMENT ON THE FLOW BEHAVIOR OF ALSI9CU1 ALLOY

M. Frátrik, E. Kantoriková.....44

ENVIRONMENTALLY FRIENDLY FOUNDRY MOLDING SANDS AS A PART OF GREEN DEAL POLICY

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Key words: innovative technologies, Green Deal policy, molding sand, organic binder, inorganic binder, waste management

Abstrakt

Thanks to strict environmental regulations, improvements in energy efficiency, and the trend in European industry to move away from harmful technologies over the past few decades, the negative impact of European industry on the environment has improved. In order for the European industry to become more environmentally friendly in the future, it is necessary to implement new innovative technologies.

The total production of castings in CAEF countries in 2023 amounted to over 14 million tons, and a significant part of these castings were produced using sand molds and cores. Thus, the development of environmentally friendly molding sand technologies is an important part of the Green Deal policy. The aim of the paper is to analyze modern solutions for molding sands, both with organic and inorganic binders.

In molding sands with organic binders, the innovative approach of replacing part of the binder with biodegradable additives reduces the harmfulness of molding sand at the stage of casting production and contribute to solving the problem of hazardous post-regeneration dust utilization, which is crucial from waste management point of view. Another solution are molding sands with organic binders based on modified with furfuryl alcohol resins cured by hardeners with reduced sulfur content, which are less environmentally harmful and ensure production of high-quality ductile iron castings. Molding technologies with alkyd resins hardened by catalyst based on isocyanates and alkaline phenolic resin hardened by esters are a less environmentally harmful alternative to molding sands with commonly used in foundry practice furfuryl resin.

Molding sands with environmentally friendly inorganic binders based on sodium silicates and aluminosilicates were also analyzed. Molding sands with solid and hydrated sodium silicates with additives improving their knocking out properties can be used as well as new ester hardeners based on esters of carbonic acid and their mixtures with hardeners based on acetic acid used commonly in chemically hardened molding sands with hydrated sodium silicate.

Finally, due to the harmfulness of respirable dust from silica sand for foundry workers, various sand matrixes, including advanced synthetic ones, were analyzed, also for 3D printing of sand molds and cores.

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